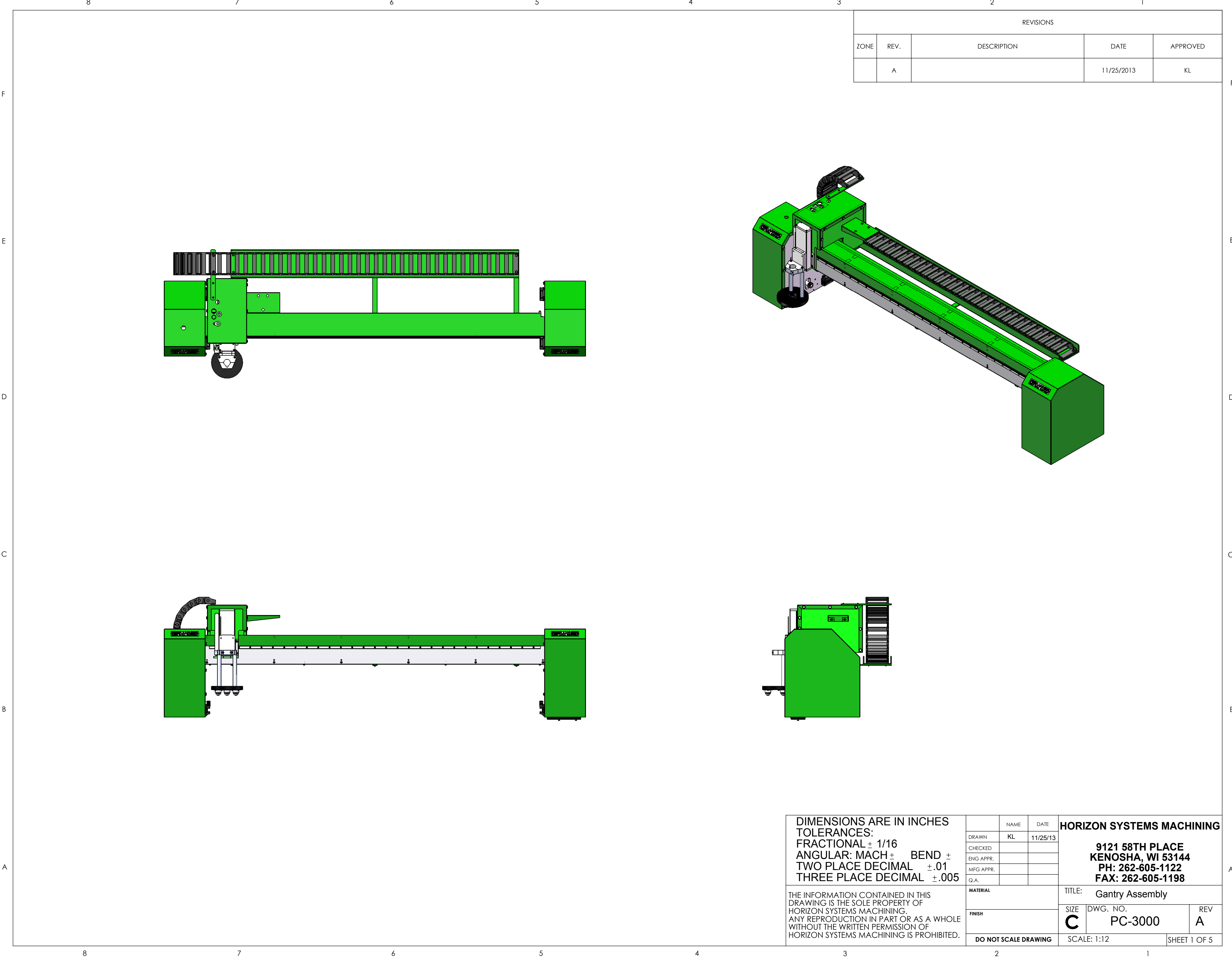
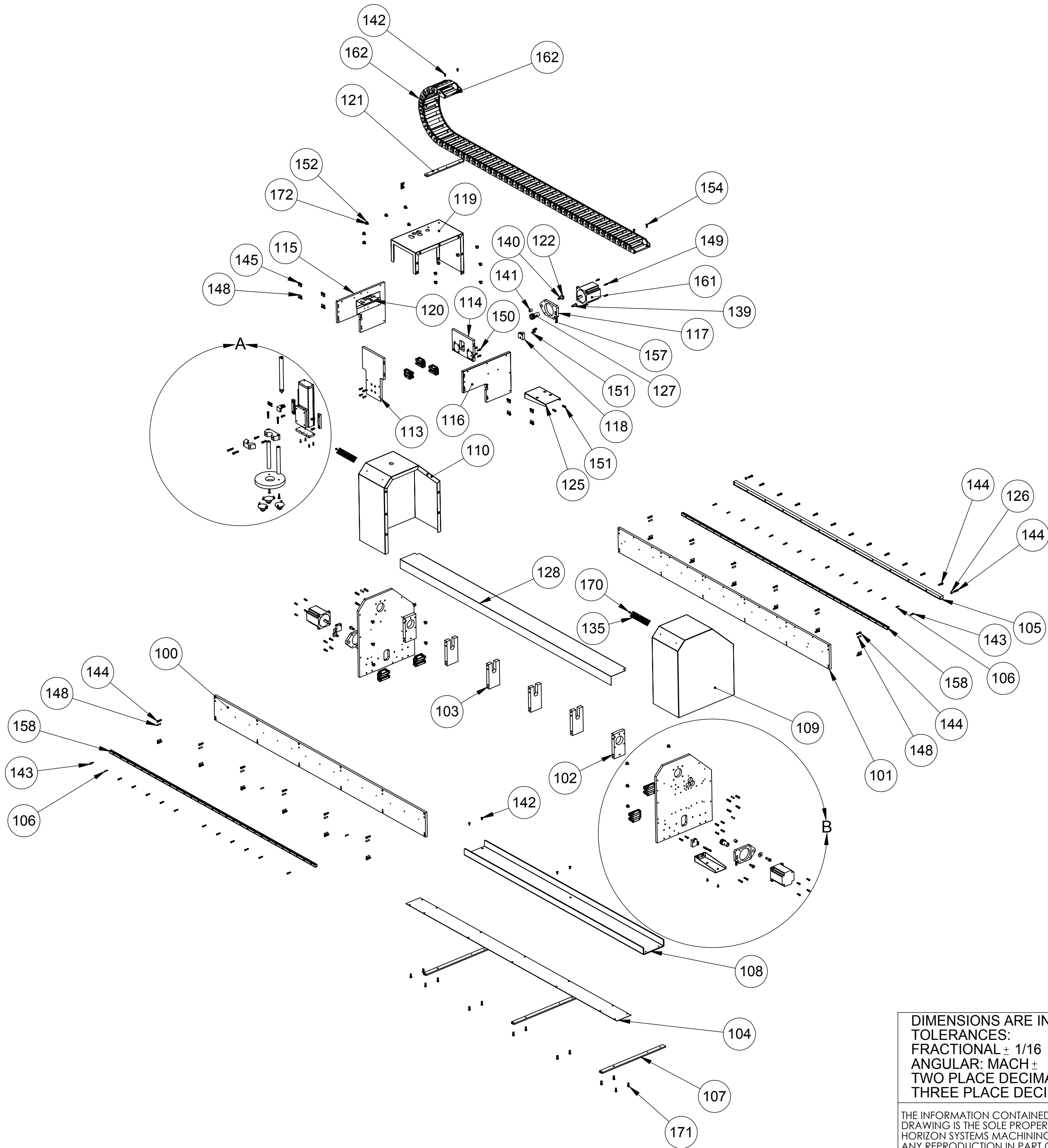




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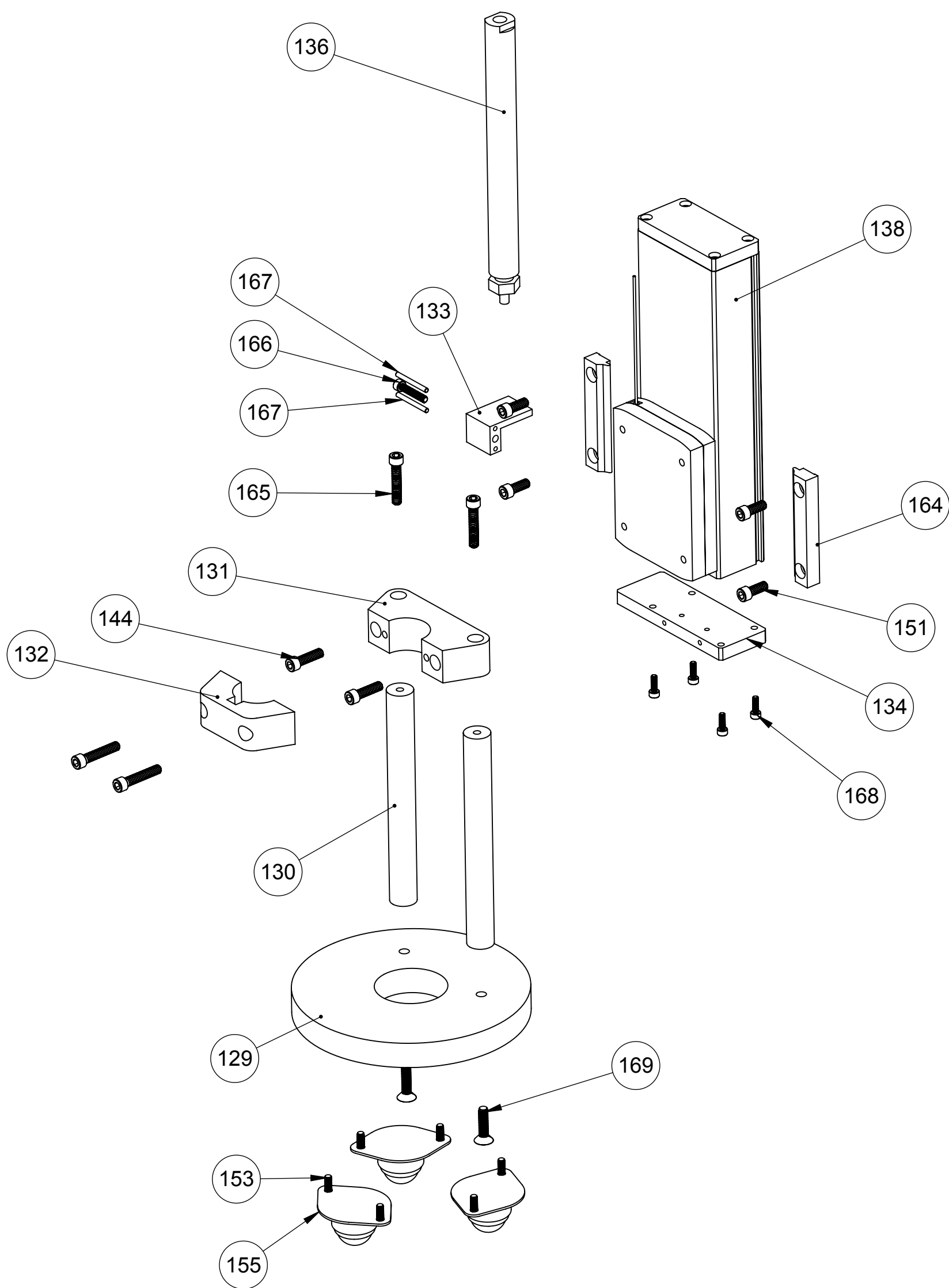


DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL $\pm 1/16$ ANGULAR: MACH $\pm$ BEND $\pm$ TWO PLACE DECIMAL $\pm .01$ THREE PLACE DECIMAL $\pm .005$				HORIZON SYSTEMS MACHINING			
DRAWN		NAME	DATE	9121 58TH PLACE KENOSHA, WI 53144 PH: 262-605-1122 FAX: 262-605-1198			
CHECKED		KL					
ENG APPR.							
MFG APPR.							
Q.A.				TITLE: Gantry Assembly			
MATERIAL				SIZE	DWG. NO.	REV	
FINISH				C	PC-3000	A	
DO NOT SCALE DRAWING				SCALE: 1:48		SHEET 3 OF 5	

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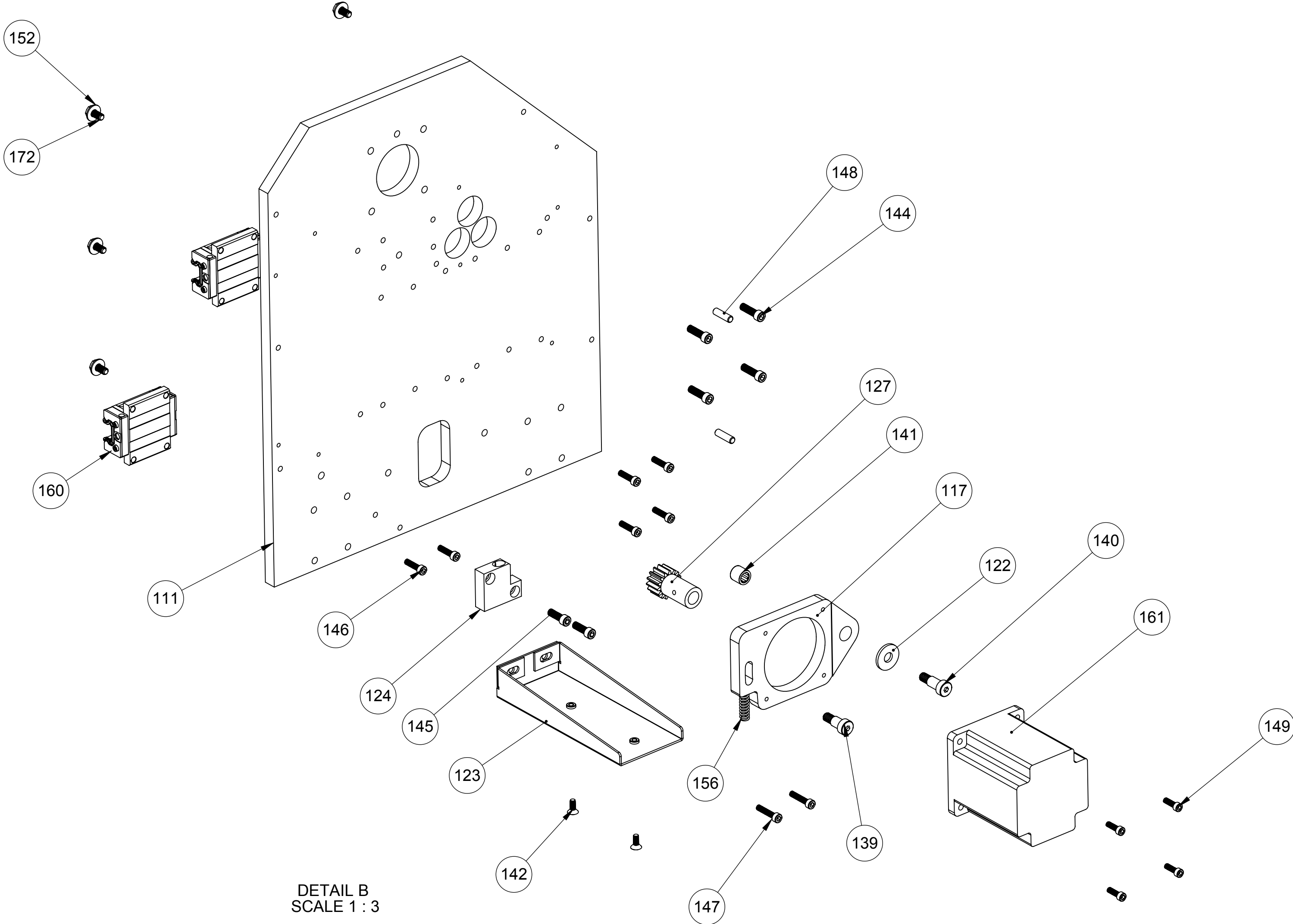
DETAIL A
SCALE 1 : 3

DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL $\pm 1/16$ ANGULAR: MACH $\pm$ BEND $\pm$ TWO PLACE DECIMAL $\pm .01$ THREE PLACE DECIMAL $\pm .005$				HORIZON SYSTEMS MACHINING			
DRAWN		NAME	DATE	9121 58TH PLACE KENOSHA, WI 53144 PH: 262-605-1122 FAX: 262-605-1198			
CHECKED		KL					
ENG APPR.							
MFG APPR.							
Q.A.				TITLE: Gantry Assembly			
MATERIAL				SIZE	DWG. NO.	REV	
FINISH				C	PC-3000	A	
DO NOT SCALE DRAWING				SCALE: 1:48		SHEET 4 OF 5	

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DETAIL B
SCALE 1 : 3

DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL $\pm 1/16$ ANGULAR: MACH $\pm$ BEND $\pm$ TWO PLACE DECIMAL $\pm .01$ THREE PLACE DECIMAL $\pm .005$				HORIZON SYSTEMS MACHINING			
				DRAWN	KL		
				CHECKED			
				ENG APPR.			
				MFG APPR.			
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				FINISH		SIZE C	REV A
				DO NOT SCALE DRAWING		SCALE: 1:48	SHEET 5 OF 5
						9121 58TH PLACE KENOSHA, WI 53144 PH: 262-605-1122 FAX: 262-605-1198	