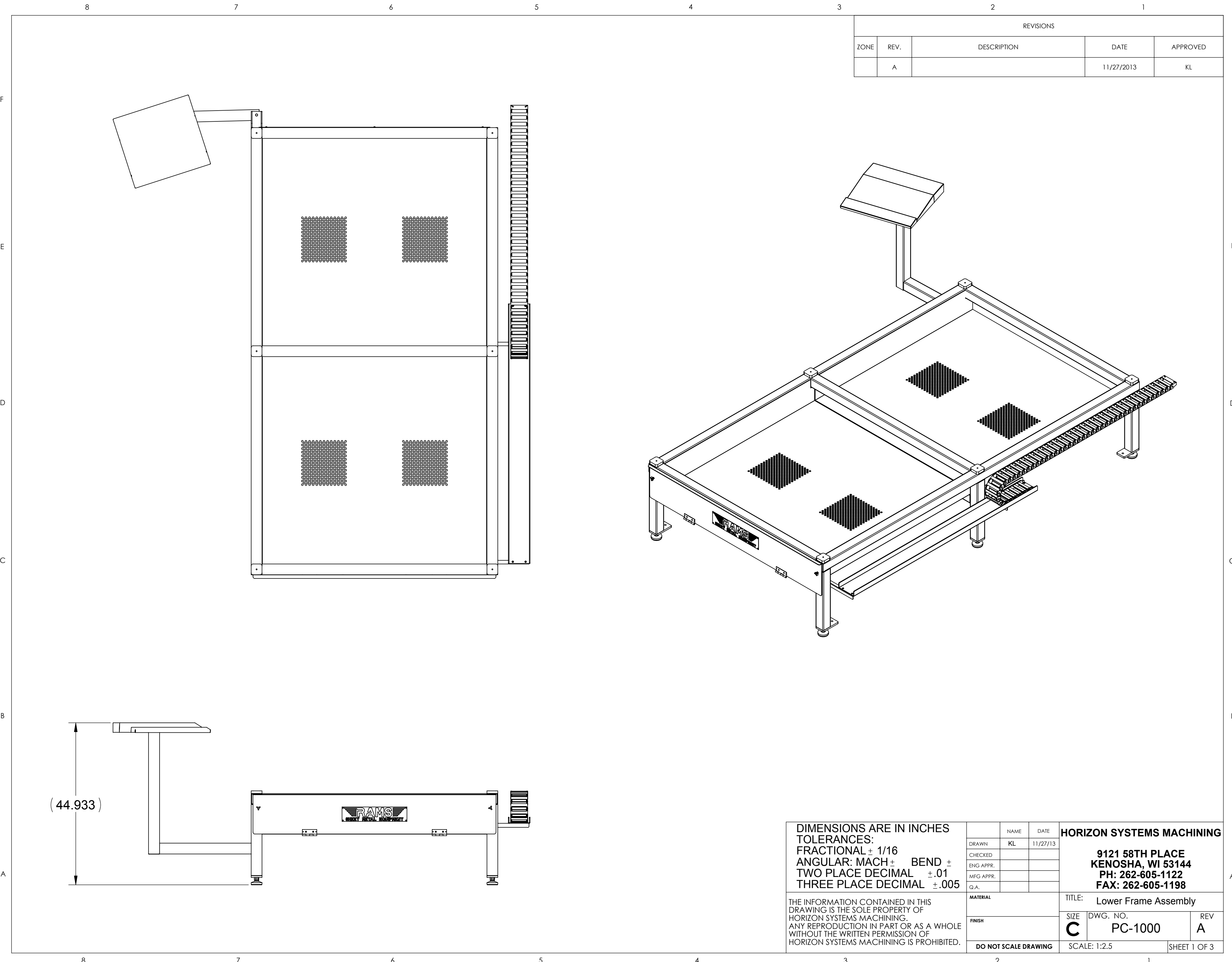
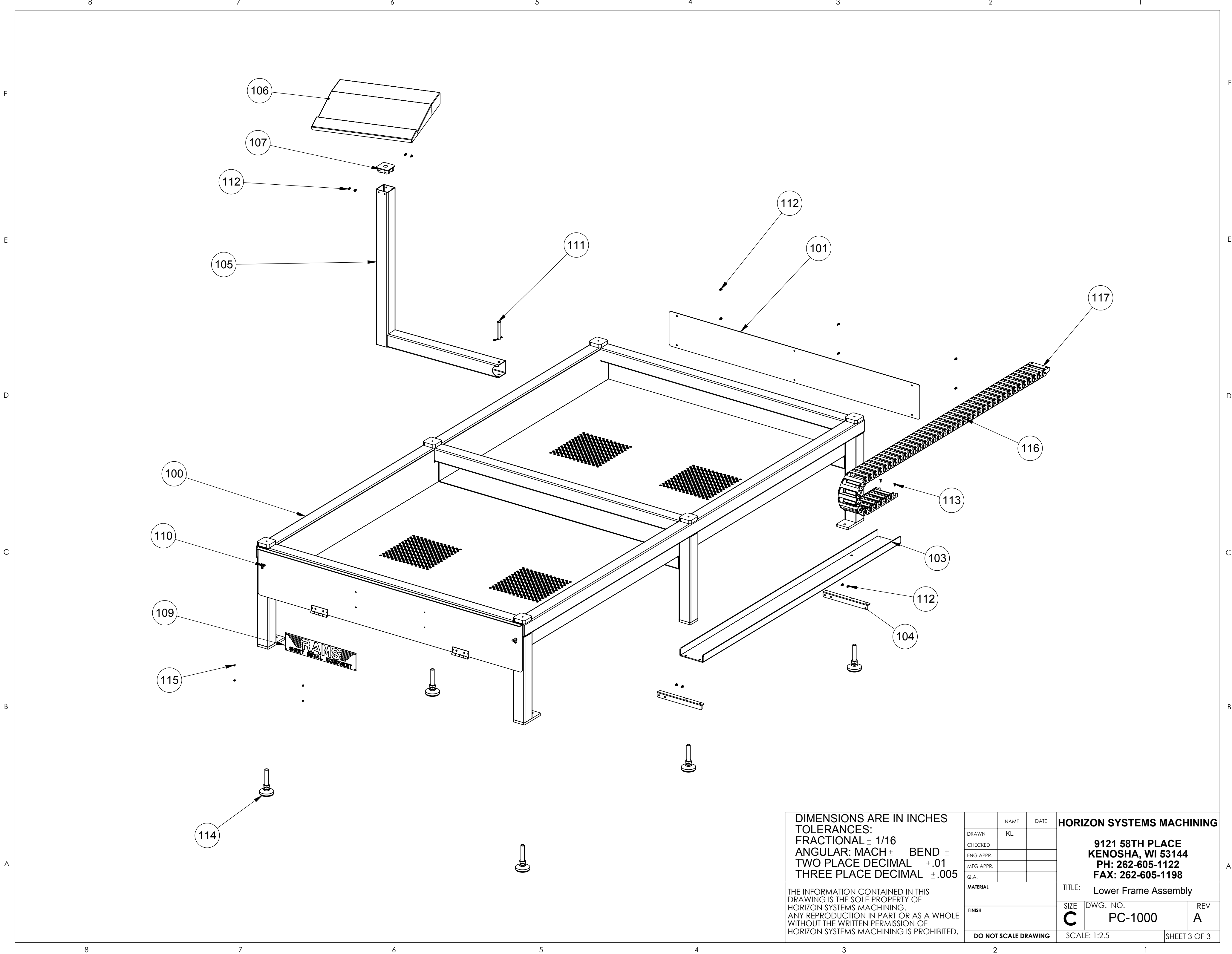




[illegible]



DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL $\pm 1/16$ ANGULAR: MACH $\pm$ BEND $\pm$ TWO PLACE DECIMAL $\pm .01$ THREE PLACE DECIMAL $\pm .005$				HORIZON SYSTEMS MACHINING			
DRAWN		NAME	DATE	9121 58TH PLACE KENOSHA, WI 53144 PH: 262-605-1122 FAX: 262-605-1198			
CHECKED		KL					
ENG APPR.							
MFG APPR.							
Q.A.				TITLE: Lower Frame Assembly			
MATERIAL				SIZE	DWG. NO.	REV	
FINISH				C	PC-1000	A	
DO NOT SCALE DRAWING				SCALE: 1:2.5		SHEET 3 OF 3	